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**Introduction**

The introduction should include analysis of present conditions and the goal of the work. Figures, photos and tables – have to be included in the text of the paper with appropriate numbering and description. Equations must be written in a clear manner, with large enough font to be readable. All units should be SI units.

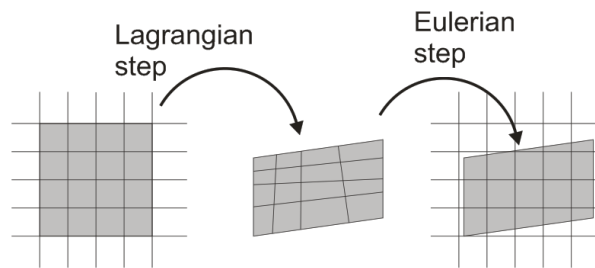


Fig. 1. Split operator

**Experimental procedure**

A description of experimental methods and used sources should be included here. Figures, photos and tables – have to be included in the text of the paper with appropriate numbering and description (descriptions should be in English). Equations must be written in a clear manner, with large enough font to be readable. All units should be SI units.

Tab.1. Selected properties of materials

Material	Chemical composition [%]	Yield stress [MPa]	Young's modulus [MPa]	Poisson's ratio	Brinell Hardness HB
Lead	99,98 Pb; 0,05 Ag; 0,05As; 0,01Sb; 0,05Sn; 0,05Cu; 0,05Fe; 0,05Zn; 1,0Bi	5	14000	0,43	4,4
Aluminum 1050	99,5 Al; 0,4Fe; 0,3Si; 0,05Cu; 0,07Zn; 0,05Ti	26	70000	0,33	22,4

**Results and discussion**

Results should be presented and discussed in this section. Figures, photos and tables – have to be included into the text of the paper with appropriate numbering and description (descriptions should be in English). Equations must be written in a clear manner, with large enough font to be readable. All units should be SI units.

**Conclusions**

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**References**

[1] Banabic D., Bunge H-J., Pöhlandt K., Tekkaya A.E.: Formability of metallic materials, Springer, Berlin 2000.

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- [2] Hill R.: On discontinuous plastic states, with special reference to localized necking in thin sheets, J. Mech. Phys. Sol., 1, 1952, p. 19-30.
- [3] Ghosh A.K.: *Plastic flow properties in relation to localized necking in sheets*. In: Mechanics of Sheet Metal Forming, Plenum Press, New York 1978.